

**(GB) Operating Instructions for the  
Indoor and Outdoor Device**

**PR KLIMA**  
Klimageräte

**Split-system Air Conditioner**



**Important note:**

**This high-quality product will only offer optimum service if installed correctly and in the right place, and is put into operation for the first time by a suitably competent person. Avoid malfunctions by seeking competent advice from an expert with regards to the location, installation and starting up of the system.**

**We shall accept no liability for malfunctions or inadequate cooling performance resulting from the improper handling of the product.**

**Only a suitably qualified firm is permitted to undertake any work of making the electrical and cooling system connections and putting the system into operation for the first time.**

**If the system is to be moved to another location or disposed of, only a suitably qualified electrician's/cooling system firm is permitted to undertake any work of disassembly or disposal.**



**Art.-Nr.: 23.651.66**

**I.-Nr.: 01016**

**SPLIT 850 C**

## 1. Safety instructions

- Read the safety instructions before you start to use the device.
- These points set out extremely important precautionary measures that you must comply with.
- Keep the Operating Instructions in a safe place once you have read them.
- Check that the drainage line is correctly connected. If not, water will escape.
- **Warning!**  
Do not extend the cable and never use multiple plugs. A poor electrical connection, poor insulation or voltage which is higher than permitted can cause fire.
- **Remove all dirt from the power plug and plug it in firmly. Soiled plugs can cause fire or an electric shock.**
- **Warning!**
- Never pull out the plug while the device is in use.
- Never permit cool air to be blown directly at you for any lengthy period of time.
- In the event of any abnormalities (e.g. smell of burning), immediately switch off the device and pull the plug. Contact your service partner.
- Never poke fingers or sticks in the air inlet and outlet vents.
- Never attempt to repair the air conditioner yourself. Always contact your service partner if it requires repair.
- Never pull the plug out by pulling on the cable. Hold the plug firmly and pull it out of the plug socket, otherwise there is a risk of damaging the cable.
- Always switch off the device and pull the plug before you start to clean it.
- Never actuate any switches with wet hands.
- Never clean the air conditioner with water.
- Never place any plants or animals under a location to which cool air flows as this could have an undesirable affect on them.
- Never use combustible cleaning agents as these could cause a fire or deformation.
- If the air conditioner is to be used in conjunction with other heaters, the air should be refreshed periodically, otherwise there is a risk of lack of oxygen.
- Never use the device for any other purpose than the intended use. Never place food, precision instruments, plants, animals, paint, etc. on the device.
- Never hold any burning objects close to the device if they could be directly affected by the emitted air.
- Always pull out the power plug if the device is not

going to be used for any lengthy period of time. Collections of dust can cause fire.

- Never step onto the outdoor device and never place anything on it.
- Never use an unsteady or rusty base.
- Never allow the device to run for too long with the doors or windows open, or if the humidity is very high. If the air conditioner runs for a long time in cooling mode and the humidity is high (over 80%), condensed water may drip out of the device.
- Never stand on an unsteady base when you remove the device from the holder on the wall.
- Check that the condensation water can run off unhindered. Water damage can result if the condensation water cannot run off properly.
- Never touch any metal parts on the indoor device when removing the air filter. You may injure yourself.
- Never install the device in a room in which combustible gases can be emitted. Emitted gases may collect and cause an explosion.
- Always switch off the device and pull out the power plug during a storm. Electrical parts may get damaged.
- **Earthing connection!**  
The power cable (plug) comes with an earthing wire. Do not, therefore, change the plug.
- For electrical safety purposes we recommend that you install an earth-leakage circuit-breaker.
- Have all electrical installation work performed by a qualified electrician.
- Ask a service partner or specialist cooling system firm to undertake all work of cooling system-related installation.
- Incorrect installation may cause injury or damage to the device.

## 2. Items supplied

- 1 indoor device (box 1, art. no. 23.653.96)
- 1 outdoor device (box 2, art. no. 23.653.97)
- 1 set of installation accessories (for details, see page 14)

### 3. Technical data

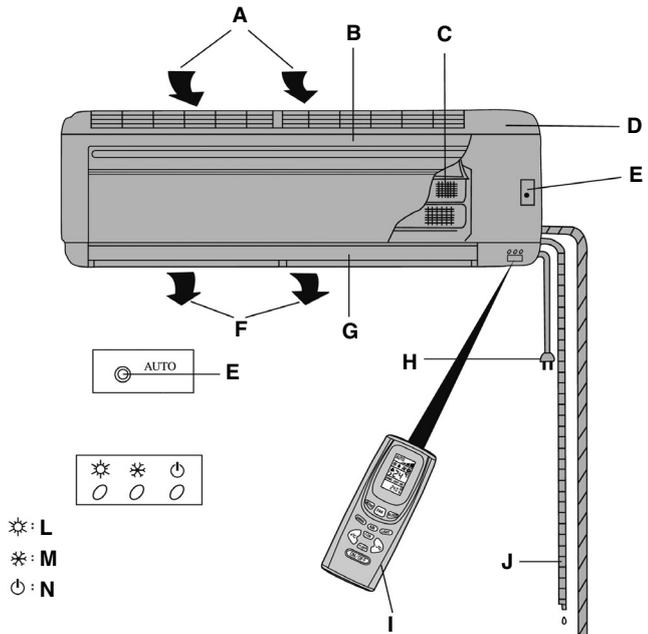
Cooling capacity*	2,500 watts
Energy efficiency*	D (EER 2.62/COP -)
Air capacity	420 m <sup>3</sup> /h
Absorbed humidity	1.0 l/h
Timer	24 h
Operating voltage	220 - 240/50 V ~ Hz
Power rating: Cooling*	960 watts
Nominal power consumption, cooling	1,150 watts
Nominal current consumption, cooling	4.6 A
Compressor	Rotary piston
Starting current	23 A
Outdoor temperature, cooling operation °C	+21 - +43 (DB)
Fluid line Ø A	6 mm
Suction pipe Ø A	9.52 mm
Length of refrigerant line supplied	4 m
Length of refrigerant line, max.	10 m
Max. difference in height between indoor/outdoor device	5 m
Refrigerant	R 407 C
Refrigerant filling capacity	500 g
Refrigerant refill quantity from 5 m	20 g/m
Sound pressure level	
Inside	≤ 37 dB (A)
Outside	≤ 52 dB (A)
Dimensions	
Inside	71 x 25 x 18 cm
Outside	72 x 43 x 26 cm
Weight	
Inside	7 kg
Outside	25 kg

\* data in accordance with EN 14511

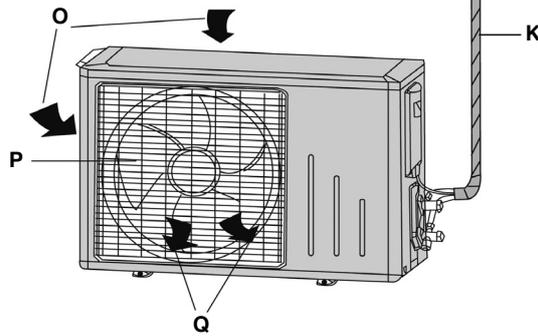
**Note:** SPLIT 850 C does not have a heating function.

## 4. Description of parts

### ○ Indoor device



### ○ Outdoor device



#### Legend for parts description figure:

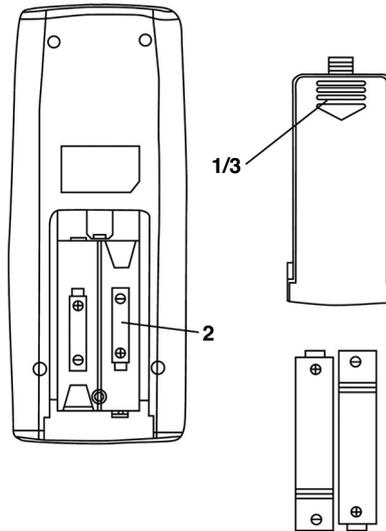
- A: Air inlet
- B: Cover
- C: Air filter
- D: Housing
- E: Emergency switch for automatic operation
- F: Air outlet
- G: Slat
- H: Power cable
- I: Infrared remote control
- J: Condensation water hose
- K: Refrigerant line

- L: Heating (does not apply to SPLIT 850 C)
- M: Cooling/dehumidifying
- N: Operating display
- O: Air inlet
- P: Air outlet grille
- Q: Air outlet

## 5. Setting up the remote control

### Insert batteries

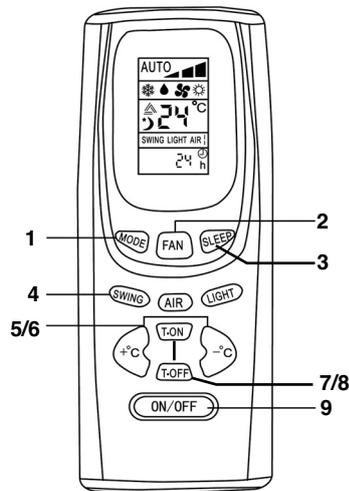
1. Open the battery compartment cover.
  2. Insert two new batteries. Be sure to observe the correct polarity (+/-) of the batteries.
  3. Close the battery compartment cover.
- The radio signal has a range of approx. 8 m.
  - When the ON/OFF button is pressed, the indoor device will emit an audio signal once or twice to indicate that the device has received the signal.
  - Handle the remote control with care and, in order to avoid malfunctions, never drop it or leave it in a damp location.
  - If the signal on the remote control becomes weak or the indicator on the remote control becomes difficult to read, replace the batteries **immediately**.
  - It is important that the + and – terminals on the batteries are correctly positioned in the remote control.
  - Both batteries should always be new and of the same make.



## 6. Functional description of the remote control

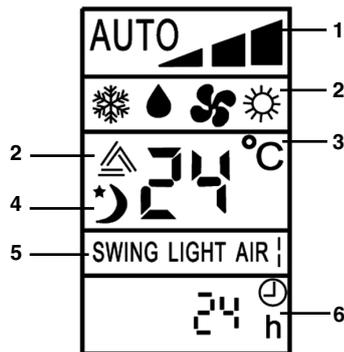
### Key assignment

- 1 "Mode" (operating mode) key
  - 2 "Fan" (fan speed) key
  - 3 "Sleep" (sleep function) key
  - 4 "Swing" (automatic, horizontal slat adjustment) key
  - 5 "+ °C" (temperature increase) key
  - 6 "- °C" (temperature decrease) key
  - 7 "T-ON" (device ON timer) key
  - 8 "T-OFF" (device OFF timer) key
  - 9 "ON-OFF" (device ON/OFF) key
- "AIR" and "LIGHT" keys are not assigned



**Display**

- 1 "Fan speed" display
- 2 "Mode" display
- 3 "Temperature" display
- 4 "Sleep mode" display
- 5 "Slat adjustment" display
- 6 "Timer" display

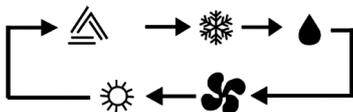


**Remote control brief description**

**1 "Mode" (operating mode) key**

This key is used to select one of the available operating modes. The operating mode changes in the following sequence per key press:

**Automatic -> Cooling -> Dehumidifying -> Fan -> Heating**



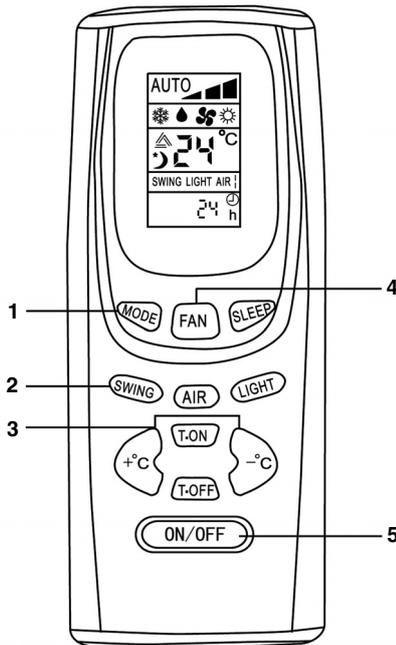
**Note:** SPLIT 850 C does not have a heating function.

**2 "Swing" (automatic, horizontal slat adjustment) key**

Press this key once for electric, horizontal slat adjustment. The air flow is adjusted upwards/downwards. Press the key twice to lock the slats in their current position.

**3 "+ °C" (temperature increase) and "- °C" (temperature decrease) keys**

Press the "+ °C" key once to increase the set temperature by 1°C. Press the "- °C" key once to decrease the set temperature by 1°C.



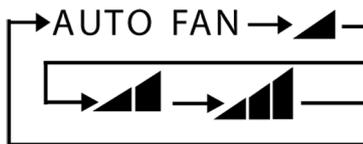
The temperature can be set from 16°C to 30°C on the remote control via the "Cooling", "Dehumidifying" and "Heating" operating modes.

The temperature cannot be set in the "Automatic" and "Fan" modes.

**4 "Fan" (fan speed) key**

The fan speed changes in the following sequence per key press:

**Automatic -> Slow -> Medium -> Fast**



**5 "ON-OFF" (device ON/OFF) key**

This key is pressed to switch the device on and off.

### 6 LCD display

All settings are displayed.

### 7 "Sleep" (sleep function) key

Press this key once to activate the sleep function.  
Press the key twice to switch the function back off.

### 8 "T-ON" (device ON timer) key

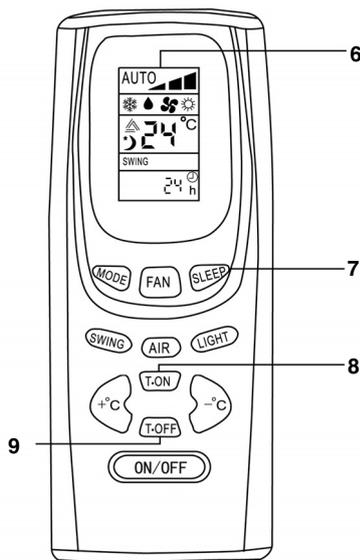
Press this key to automatically switch on the device within a 0.5 and 24 hour range.

### 9 "T-OFF" (device OFF timer) key

Press this key to automatically switch off the device within a 0.5 and 24 hour range.

### Note:

The "AIR" and "LIGHT" keys are not assigned and do not influence the device when pressed.



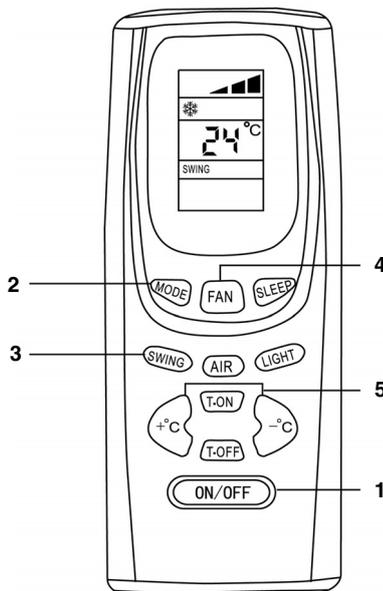
## Operating modes

### A) Cooling mode

1. Press the "ON/OFF" key to switch on the device.
2. Press the "MODE" key until the "Cooling" mode icon appears in the display.
3. Press the "Swing" key. The air flow is adjusted upwards/downwards. Press the key twice to lock the slats in their current position.
4. Press the "FAN" key to select the fan speed: Automatic -> Slow -> Medium -> Fast
5. Press the "+ °C" or "- °C" key to set the desired temperature.

### Notes!

- The cooling mode will only work if the room temperature set is lower than the current room temperature. When the set room temperature is reached, the outdoor compressor stops. The centrifugal fan of the indoor device circulates the air in the room.
- The set room temperature should not be more than 5°C below the outdoor temperature (example: outdoor temperature 30°C, ideal room temperature 25°C).
- The room temperature can be set between 16°C and 30°C with the remote control.
- The higher the outdoor temperature, the higher the attainable indoor temperature

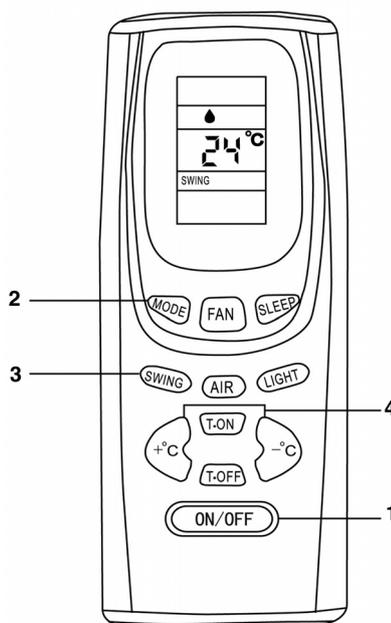


**B) Dehumidifying mode**

1. Press the "ON/OFF" key to switch on the device.
2. Press the "MODE" key until the "Dehumidifying" mode icon appears in the display.
3. Press the "Swing" key. The air flow is adjusted upwards/downwards. Press the key twice to lock the slats in their current position.
4. Press the "+ °C" or "- °C" key to set the desired temperature.

**Notes!**

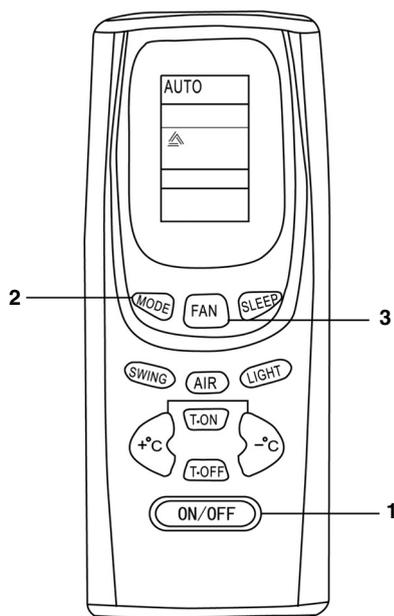
- The "Dehumidifying" mode only works if the difference between the set room temperature and the current room temperature is within +/- 2°C.
- If the room temperature set for the "Dehumidifying" mode is more than 2°C higher than the current room temperature, the compressor stops along with the fan in the outdoor device. The centrifugal fan of the indoor device is also switched off.
- If the room temperature set for the "Dehumidifying" mode is more than 2°C below the current room temperature, the device runs in cooling mode.
- The room temperature can be set between 16°C and 30°C with the remote control.

**C) Automatic mode**

1. Press the "ON/OFF" key to switch on the device.
2. Press the "MODE" key until the "Automatic" mode icon appears in the display. The equipment automatically switches to cooling or fan mode, depending on the current room temperature.
3. Press the "FAN" key to select the fan speed: Automatic -> Slow -> Medium -> Fast

**Notes!**

- When "Automatic" mode is selected, the room temperature is fixed at 25°C for cooling. These temperatures cannot be changed.
- When the current room temperature is between 23°C and 26°C in "Automatic" mode, the device runs as a fan without the effect of cooling.
- When the current room temperature is greater than 26°C in "Automatic" mode, the device runs with a cooling effect.

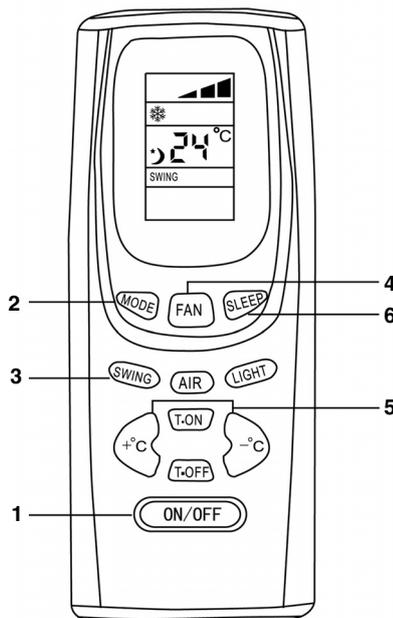


**D) Sleep function**

1. Press the "ON/OFF" key to switch on the device.
2. Press the "MODE" key until the "Cooling" or "Dehumidifying" mode icon appears in the display.
3. Press the "Swing" key. The air flow is adjusted upwards/downwards. Press the key twice to lock the slats in their current position.
4. Press the "FAN" key to select the fan speed: Automatic -> Slow -> Medium -> Fast
5. Press the "+ °C" or "- °C" key to set the desired temperature.
6. Press the "Sleep" key to activate the sleep function.

**Notes!**

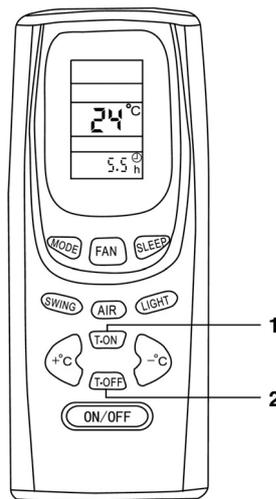
- If the cooling or dehumidifying mode is set in conjunction with the sleep function, the set room temperature increases (1°C during the first hour and 2°C during the second hour) in order to prevent overcooling.

**E) Timer settings (for automatically switching the device on/off)****1. "T-ON" (device ON timer) key**

This key is pressed to automatically switch on the unit. The only requirement is that the unit be connected to a power supply. Each time the key is pressed, the time setting changes by an increment of 0.5 hours within a 0.5 and 24 hour range. To switch the "Device ON timer" back off, press the key again after "24h" is displayed or switch off the device by pressing the "ON/OFF" key.

**2. "T-OFF" (device OFF timer) key**

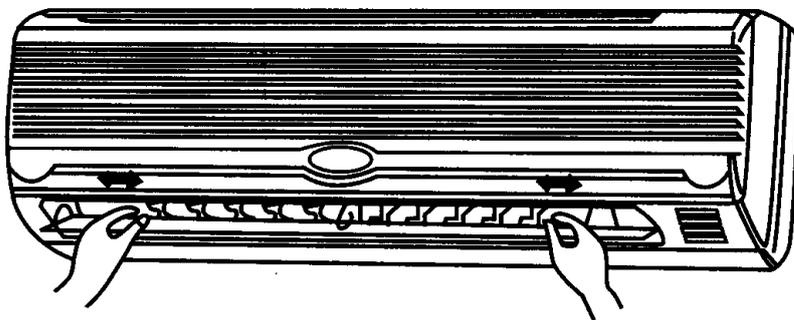
This key is pressed to automatically switch off the unit. The only requirement is that the unit be in operation. Each time the key is pressed, the time setting changes by an increment of 0.5 hours within a 0.5 and 24 hour range. To switch the "Device OFF timer" back off, press the key again after "24h" is displayed or switch off the device by pressing the "ON/OFF" key.



## 7. Indoor device settings

The left-hand and right-hand side flow directions can be adjusted manually.

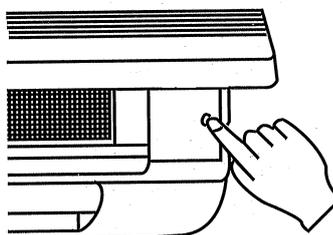
Perform these adjustments before you start the device because once it has been started the slats vibrate and there is a risk of your fingers getting caught.



### Remote control fails to work (emergency operation)

If the remote control fails to work (empty batteries or malfunction), use the emergency switch.

- The device is off: After the emergency stop switch has been pressed the device switches to automatic mode. The slat adjuster also operates in automatic mode.
- The device is on: The device switches off if the emergency switch is pressed.



## 8. Cleaning notes

### Important:

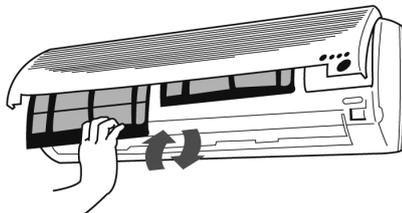
Always switch off the device and pull the power plug before cleaning. The high speed of the fans can cause injury.

Clean the indoor device with a soft cloth only.

Never use petrol, thinners, scouring powder, cleaners, etc., as these may cause damage to the device.

### Tips on care

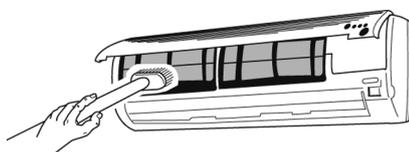
1. Clean the air filter and insert back in the original position.
2. Make sure that all inlets and outlets on the indoor and outdoor device are kept clear and are not covered or blocked.



### Care precautions

Before cleaning:

Always pull out the power plug.



## 9. General notes

Problem	Cause
After pressing the start key the device is not started by the microprocessor for 3 minutes.	This is not a fault, it is for the protection of the compressor. Please have a little patience.
Crackling noises can be heard.	This is not a fault. These tension noises are caused by the contraction and expansion of the front panel in response to temperature differences.
There is an odd smell in the room.	This is not a fault. The air conditioner also circulates the transpiration from the walls, carpets, smoke, furniture and clothing in the air.
You can hear moving water.	This is not a fault. The coolant in the air conditioner may have expanded.

### Care precautions

If the air conditioner is not going to be used for some period of time:

1. Let the fans run for 3 - 4 hours to allow the device to completely dry out. Set the highest possible temperature level while the fans are running.
2. Switch off the device and pull the power plug.

#### Important:

Always pull out the power plug if the device is not going to be used for some time. Collections of dust pose a fire hazard.

3. Take the batteries out of the remote control.

## 10. Troubleshooting

### Device does not start. Check the following:

1. Is voltage present at the plug socket outlet?
2. Check the plug fuse!
3. Is the timer set?

### The device does not provide satisfactory cooling!

#### Check the following:

1. Has an appropriate temperature been set?
2. Is the air filter soiled? Clean and fit back in place.
3. Are the inlets and outlets on the outdoor device blocked?

4. Has the sleep mode been set during the day?

5. Are the connections between the indoor and outdoor device adequately sealed? There may not be enough coolant? If so, please contact your service company.

### The remote control does not work! (Important! It only works within a range of 8 m from the indoor device.)

1. Are the batteries still OK? Replace if necessary!
2. Have the batteries been inserted correctly? Check that the + and – terminals are correct!

### In the event of a power failure, check the following:

Press the ON/OFF key after a power failure.

If the problems remain after checking through the above points, switch off the device and contact your service company.

The following pages are intended for professional installers.

## 11. Important installation instructions

### Selecting the place to install the indoor device

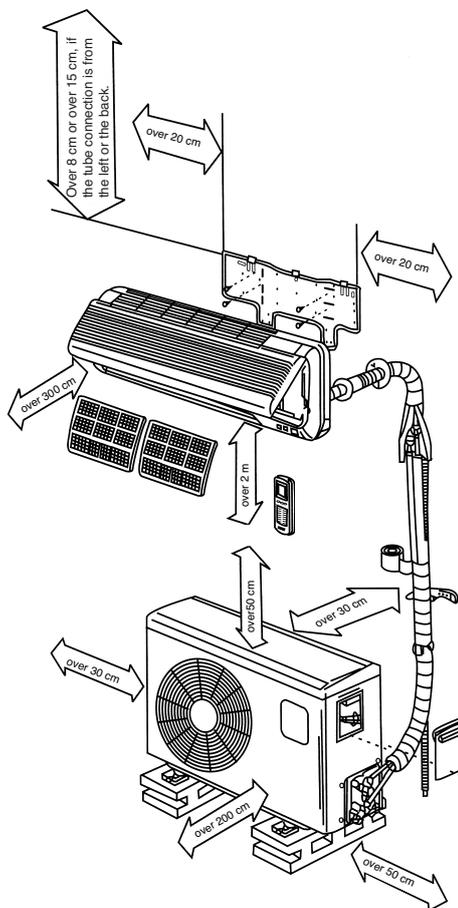
- The air flow must never be blocked.
- The cooled air should be capable of being distributed to all parts of the room.
- The maximum distance between the indoor and outdoor device for standard versions is 4 m.
- Mount on a solid wall to prevent vibrations.
- Avoid direct sunlight.
- Take into account a slight condensate run-off.

### Selecting the place to install the outdoor device

- The device must not be exposed to strong gusts of wind.
- Make sure that the device is well ventilated and kept free of dust. Avoid direct exposure to rain and sunlight.
- Make sure that the operational noises and air emissions do not cause a nuisance for neighbours.
- Install on a firm base, avoiding excessive noise or vibrations.
- Avoid locations where combustible gas or leakage can be emitted.
- Fix the device's installation feet with care if the device is to be installed well above them.

### Important

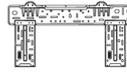
Do not hesitate to contact our service partners. They will be able to give you a speedy response to all your questions so that your system can be installed correctly.



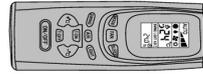
## 12. Installation accessories

Please check that all the installation accessories have been supplied prior to carrying out the installation work.

1 mounting plate for the indoor device



1 infrared remote control



2 batteries (type AAA, 1.5 V)



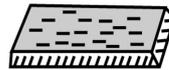
10 screws (4.2 x 25)



1 condensed water hose (L = 2 m)



1x sealing compound



1 wall hole cap



1 roll of plastic wrapping tape



1 set of refrigerant lines (L = 4 m)



1x pipe insulation (Ø 35 x 500 mm)



### 13. Installation instructions:

**Check that the actual mains voltage is the same as the mains voltage specified on the rating plate.**

- The device must have separate protection against short-circuits.
- Have all work of electrical installation performed by an electrician.
- Ask a service partner or specialist cooling system firm to undertake all work of installing the cooling system.
- Incorrect installation can lead to injury or damage to property.
- Always wear ear muffs, goggles and work gloves when performing work of installation.

#### Notes on electrical connection!

All electrical connection work must be performed by a qualified electrician authorized to do so such work by the applicable electricity supply company. The system must have separate protection against short-circuits. Select a suitably large cable cross-section. The yellow/green wire is to be used as a protective conductor only and under no circumstances as a voltage carrying conductor. The fixed electrical connection of the device must be capable of being isolated from the mains power supply by a device with an isolating distance of at least 3mm (e.g. circuit-breaker). Connect the electrical connections of the indoor and outdoor devices together first and then connect to the mains power supply. Check first that the entire system is voltage-free. Secure the system from being switched on again.

#### 1. Selecting the place of installation

##### Indoor device

1. The openings for the inlet and outlet air must never be covered, otherwise the air will not be distributed throughout the entire room.
2. Install the indoor device in a location which ensures that the distance through the wall to the outdoor device is as short as possible.
3. Make sure that the drainage hose does not have any kinks or upward inclines when you connect it with the outside.
4. Do not select a location adjacent to a source of heat, high humidity or inflammable gas.
5. Select a location which is firm enough for installation so that the device is not subjected to vibrations.
6. Check that the device has been installed correctly and exactly.
7. Make sure that there is sufficient space available

for later repair and service work.

8. The device should be installed at a distance of at least 1 m from all other electrical devices and installations, e.g. TV, radio, computer, etc.
9. Select a location for the device which is easily accessible so that the filter can be cleaned or replaced without difficulty.

##### Outdoor device

1. Select a location which avoids causing a nuisance to neighbours from noise and air emissions from device.
2. Select a location which is sufficiently well ventilated.
3. Never cover the air inlets and outlets.
4. The location must be sufficiently firm for installation and the prevention of vibrations.
5. There must be no risk presented by combustible gas or gas escaping as a result of corrosion.
6. Check that the device is installed in accordance with regulations.

#### Important:

**The following could cause malfunctions.**

**Check with your service company in order to prevent possible malfunctions at a later date.**

#### The following locations should be avoided for installation:

- A location where oil (machine oil) is stored.
- A location where there is a high salt content.
- A location with numerous sulphurous sources, e.g. spa zones.
- A location where radio transmitters or amplifier aerials, welding equipment or medical equipment are in use.
- A location where the outdoor device is exposed to direct sunlight. If necessary the device must be protected with a sun-shade. Such a sun-shade must not interfere with the air flow, however.
- A location in the vicinity of heat or steam generators.
- A location which is heavily exposed to dust.
- A location to which the general public have access.
- A location with any other unusual characteristics.

#### Important!

- The direction in which the air is blown should correspond with the prevailing direction of the wind.
- Never install in locations exposed to aggressive air.
- Comply with all specified minimum distances (see Important notes on installation).

- The indoor and outdoor devices must only ever be installed in a vertical position.

## 2. Installing the indoor device

It is imperative that you comply with the installation instructions.

### 2.1 Before you start installation

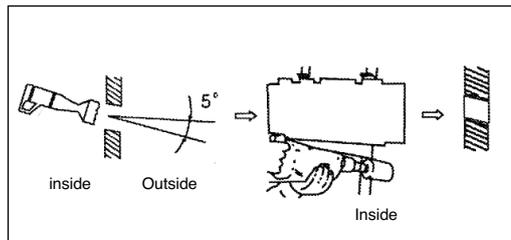
- Select the location for the indoor device (follow the previous notes on selecting the location for installation).
- Check that the available mains voltage is the same as the voltage specified on the rating plate.
- Fit appropriate insulation, supplied by the customer, to the coolant tubes.

### 2.2 Fitting the mounting plate

- The mounting plate for the indoor device must be fitted horizontally to the wall. In doing so, it is imperative that you comply with all specified distances. Mark and drill the holes for fastening the mounting plate, and then firmly fasten with dowels and screws. In order to prevent vibrations on the indoor device, make sure that there are no gaps between the wall and the mounting plate.

### 2.3 Drilling a hole through the wall

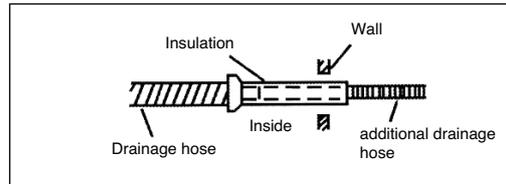
- Drill a hole through the wall for the lines/hoses using a 65 mm drill bit, drilling from the inside to the outside at a downwards angle of approx. 5°.



### 2.4 Fitting the condensation water drainage hose

- The drainage water hose must be run to the outside with a drop. It is imperative that there are no bends or kinks. The end of the drainage hose must not be situated in a container of any kind in which water can collect. Any water held back in the drainage water hose could lead to water damage.
- Slide the additional drainage hose onto the mounts on the drainage hose already fixed to the indoor device. Fasten this connection point with adhesive tape, checking that it is fully sealed as you do so. Wrap the section of the drainage hose in the hole in the wall, plus approx. 10 cm in front of the wall on both the inside and outside, in

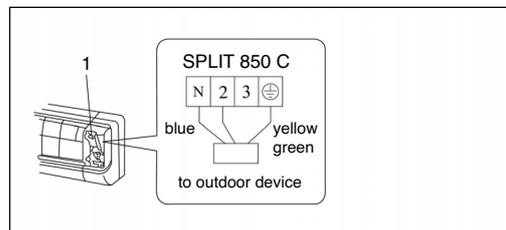
insulation material.



### 2.5 Making the electrical connection to the indoor device

Note that only a qualified electrician approved by the local electricity supply company may make the electrical connection.

- Open the panel of the indoor device.
- Remove the power connection cover (1).
- Attach the indoor/outdoor device connection cable to the supply terminals as shown. Now pull the connection cable back to the rear of the inner housing and reinstall the power connection cover.
- Close the panel of the indoor device.



### 2.6 Connecting the refrigerant lines to the indoor device

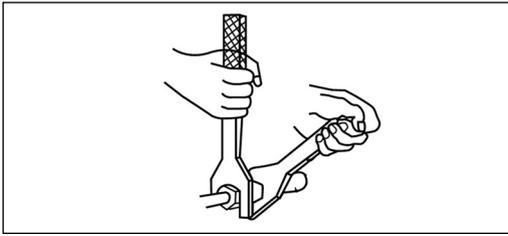
Route the refrigerant lines from the indoor device to the outdoor device.

- Remove the plastic seals on the refrigerant connection coupling on the indoor device and on the respective refrigerant line.
- Fit the gland on the coolant tube straight on the thread on the indoor device.
- Screw the first turns of the thread by hand in a counterclockwise direction.
- Then use suitably sized open-ended wrenches to tighten the glands. Please refer to the following table for the applicable torque. Check the torque using a torque wrench.

#### SPLIT 850 C

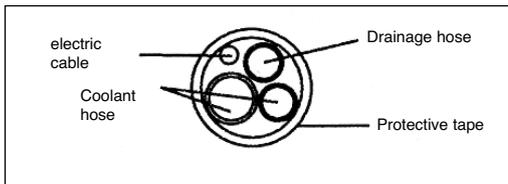
Ø 6 mm tube = 15 - 20 Nm

Ø 9.5 mm tube = 31 - 35 Nm



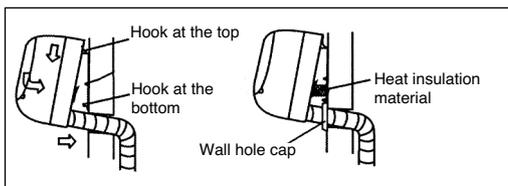
### 2.7 Wrapping the lines/hoses in protective tape

- Please note that the power cable is not to be fed through to the outside. All tubes, electric cables and the drainage water hose have to be wrapped with the supplied protective tape. Depending on whether the lines are right-hand or left-hand versions, the corresponding bushing preparations must be removed from the indoor device.



### 2.8 Final installation of the indoor device

- Feed the package of lines/hoses through the hole in the wall.
- Fit the indoor device to the hook at the top of the mounting plate and let it lock into place at the bottom.
- The package of lines/hoses is to be laid between the housing of the indoor device and the wall. In order to prevent condensation water, insulate the package of lines/hoses with heat insulation material.
- Apply the sealing compound between the masonry and the ductwork.
- Fit the wall hole cap over the bundle of lines from the outside.



### 3. Installing the outdoor device

It is imperative that you follow the installation instructions.

#### 3.1 Before you start installation

- Select the location for installation (follow the previous notes on selecting the location).
- Check that the available mains voltage is the same as the voltage specified on the rating plate.
- The maximum possible distance between the indoor and the outdoor device using the supplied accessories is 4 m.
- If the outdoor device is higher than the indoor device, make sure that a curve is made in the coolant tube which is lower than the bottom edge of the indoor device.
- Fasten the condensation water drain to the base of the outdoor device.

#### 3.2 Mounting the outdoor device

- The outdoor device can be fastened to the ground or to a wall bracket (e.g. special accessory Art. No. 23.651.55) with dowels and screws. To do so, use the holes on the device.

### 4. Connecting the coolant tubes

#### 4.1 Important notes

- Please make sure that coolant is never allowed to enter the environment.
- Improper handling of coolant may be harmful to health. Always wear work gloves and goggles when handling coolant.
- Make sure that the work place is well ventilated at all times. Smoking is prohibited.
- The device must never be operated without the coolant tubes connected, otherwise the device will be damaged immediately.
- Ask one of our service partners or a specialist cooling system firm to connect the coolant lines and put the system into operation for the first time.

#### Important

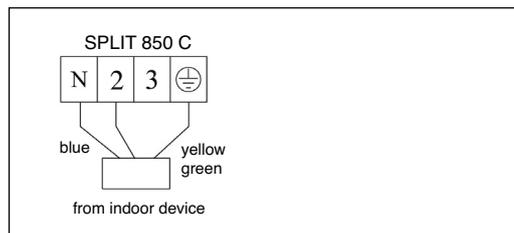
1. Have all service work performed by a specialist firm only. Request a copy of our list of service partners for any such work.
2. If ever the voltage carrying cable between the indoor device and the outdoor device should be damaged, contact a specialist firm.
3. If the power cable should ever be damaged, have it replaced by an electrician.
4. Important note:
  - a) The maximum length of the coolant line in the basic version is 4 meters.

b) If the outdoor device is higher than the indoor device, a curve will be required in the coolant tube which is positioned below the height of the indoor device.

## 5. Electrical connection

Important note: All work of making the electrical connection of the system must be undertaken by an electrician.

- Remove the connection cover on the outdoor device.
- Connect the electric cable as shown in the illustration; take account of the ground terminal as you do so.
- Secure the electric cable on the outdoor device with a cable grip.
- Fit the connection cover back on the outdoor device.



## 14. Initial startup

Initial startup must be performed by an authorized specialist and documented.

### Function check and trial run

The function check is started via the indoor device, which runs in normal cooling mode.

- The following items are checked:
- Tightness of the refrigerant lines
- Steady running of the compressor and fans.
- Output of cold air at the indoor device and warm air at the outdoor section.
- Function check of the indoor device and all program sequences.

ISC GmbH  
Eschenstraße 6  
D-94405 Landau/Isar

## Konformitätserklärung



- D** erklart folgende Konformitat gema EU-Richtlinie und Normen fur Artikel
- GB** declares conformity with the EU Directive and standards marked below for the article
- F** dclare la conformit suivante selon la directive CE et les normes concernant l'article
- NL** verklaart de volgende conformiteit in overeenstemming met de EU-richtlijn en normen voor het artikel
- E** declara la siguiente conformidad a tenor de la directiva y normas de la UE para el artculo
- P** declara a seguinte conformidade de acordo com a directiva CE e normas para o artigo
- S** foklarar foljande verensstammelse enl. EU-direktiv och standarder for artikeln
- IL** ilmoittaa seuraavaa Euroopan unionin direktiivien ja normien mukaista yhdenmukaisuutta tuotteelle
- N** erklarer herved følgende samsvar med EU-direktiv og standarder for artikkel
- BG** заявяет о соответствии товара следующим директивам и нормам EC
- HR** izjavljuje sljedeu uskladenost s odredbama i normama EU za artiki.
- RO** declara urmatoarea conformitate cu linia directoare CE i normele valabile pentru articolul.
- TR** rn ile ilgili olarak AB Ynetmelikleri ve Normları gereince aaıdaki uygunluk aıkla masını sunar.
- GR** hlwnei tn aklouthei sμφωνia sμφwona me tn Ongia EE kai ta prtupo gia to proon

- I** dichiara la seguente conformita secondo la direttiva UE e le norme per l'articolo
- GB** attesterer folgende verensstemmelse i henhold til EU-direktiv og standarder for produkt
- CZ** prohlauje nsledujcı shodu podle smrnice EU a norem pro vrobek.
- H** a kvetkez konformitst jelenti ki a termkek-re vonatkoz EU-irnyvonalak s normk szerint
- SK** pojasnuje sledeo skladnost po smernici EU in normah za artikel.
- PL** deklaruje zgodnoc wymienionego ponizej artykuu z nastpujcymi normami na podstawie dyrektywy WE.
- SR** vydava nasledujuce prehlasenie o zhode poda smernice EU a noriem pre vrobok.
- BG** декларира следното съответствие съгласно директивите и нормите на ЕС за продукта.
- UKR** заявяє про вдповднсть згдно з Директивою ЄС та стандартами, чинними для даного товару
- EE** deklareerib vastavuse jrgnevatele EL direktiivi dele ja normidele
- LT** deklaruoja atitikt pagal ES direktyvas ir normas straipsniui
- ES** izjavljuje sledeci konformitet u skladu s odred bom EZ i normama za artiki
- LV** Atbilstības sertifikāts apliecina zemāk minto preu atbilstību ES direktīvām un standartiem
- IS** Samrmisyfrlysing stafestir tflirfarandi samrami samkvmt reglum Evfrpubandalagsins og stlum fyrir vrur

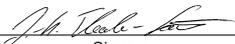
### Klima-Splitanlage SPLIT 850 C

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**EN 55014-1; EN 55014-2; EN 61000-3-2; EN 61000-3-3;  
EN 60335-1+A11; EN 60335-2-40; EN 50366**

Landau/Isar, den 23.10.2006

  
Weichselgartner  
General-Manager

  
Sievers  
Product-Management

Art.-Nr.: 23.651.66 I.-Nr.: 01016  
Subject to change without notice

Archivierung: 2365165-13-4155050

# **GUARANTEE CERTIFICATE**

## **Dear Customer,**

All of our products undergo strict quality checks to ensure that they reach you in perfect condition. In the unlikely event that your device develops a fault, please contact our service department at the address shown on this guarantee card. Of course, if you would prefer to call us then we are also happy to offer our assistance under the service number printed below. Please note the following terms under which guarantee claims can be made:

1. These guarantee terms cover additional guarantee rights and do not affect your statutory warranty rights. We do not charge you for this guarantee.
2. Our guarantee only covers problems caused by material or manufacturing defects, and it is restricted to the rectification of these defects or replacement of the device. Please note that our devices have not been designed for use in commercial, trade or industrial applications. Consequently, the guarantee is invalidated if the equipment is used in commercial, trade or industrial applications or for other equivalent activities. The following are also excluded from our guarantee: compensation for transport damage, damage caused by failure to comply with the installation/assembly instructions or damage caused by unprofessional installation, failure to comply with the operating instructions (e.g. connection to the wrong mains voltage or current type), misuse or inappropriate use (such as overloading of the device or use of non-approved tools or accessories), failure to comply with the maintenance and safety regulations, ingress of foreign bodies into the device (e.g. sand, stones or dust), effects of force or external influences (e.g. damage caused by the device being dropped) and normal wear resulting from proper operation of the device.

The guarantee is rendered null and void if any attempt is made to tamper with the device.

3. The guarantee is valid for a period of 2 years starting from the purchase date of the device. Guarantee claims should be submitted before the end of the guarantee period within two weeks of the defect being noticed. No guarantee claims will be accepted after the end of the guarantee period. The original guarantee period remains applicable to the device even if repairs are carried out or parts are replaced. In such cases, the work performed or parts fitted will not result in an extension of the guarantee period, and no new guarantee will become active for the work performed or parts fitted. This also applies when an on-site service is used.
4. In order to assert your guarantee claim, please send your defective device postage-free to the address shown below. Please enclose either the original or a copy of your sales receipt or another dated proof of purchase. Please keep your sales receipt in a safe place, as it is your proof of purchase. It would help us if you could describe the nature of the problem in as much detail as possible. If the defect is covered by our guarantee then your device will either be repaired immediately and returned to you, or we will send you a new device.

Of course, we are also happy offer a chargeable repair service for any defects which are not covered by the scope of this guarantee or for units which are no longer covered. To take advantage of this service, please send the device to our service address.



Ⓔ For EU countries only

Never place any electric tools in your household refuse.

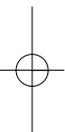
To comply with European Directive 2002/96/EC concerning old electric and electronic equipment and its implementation in national laws, old electric tools have to be separated from other waste and disposed of in an environment-friendly fashion, e.g. by taking to a recycling depot.

Recycling alternative to the demand to return electrical devices:

As an alternative to returning the electrical device, the owner is obliged to cooperate in ensuring that the device is properly recycled if ownership is relinquished. This can also be done by handing over the used device to a returns center, which will dispose of it in accordance with national commercial and industrial waste management legislation. This does not apply to the accessories and auxiliary equipment without any electrical components which are included with the used device.

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