





## **BT-GW 150** Gas Welding Machine

Art.-No. 15.749.70

With the gas welding machine for an ambitious handyman you can weld aluminium in the MIG (metal-inert-gas) method and in the MAG (metal-active-gas) method you can weld stainless steel and normal steels. The mobile gas welding machine is equipped with a flexible hose package with a handy, gas cooled burner. The unit is endued with ventilatorforced cooling and a thermo switch, which protects the unit against overloading.

## **Features**

- Handle (1)
- 2 castors (2)
- Earth terminal (3)
- Gas cooled burner (4)
- Welding shield (5)
- Pressure reducer (6)
- Inert gas hose

## ISC GmbH, Eschenstrasse 6, 94405 Landau BT-GW 150 Bj. / Ser. Nr. <u>--~((())-</u>B= EN 60974-1 25 A / 15,25 V - 120 A / 20 V (max. 150 A) X% 10 20 30 60 100 1<sub>2</sub>(A) 120 90 75 52 25 U<sub>2</sub>(V) 18,5 17,75 16,6 15,25 ]≢⊃ $U_1 = 230 \text{ V}$ $I_1$ max = 24,8 A I<sub>1</sub>eff = 9,5 A IP21 Н

## **Technical data**

Mains: 230 V ~ 50 Hz

Welding current I<sub>2</sub>: 25-120 A (max. 150 A)

Welding current regulation: 6-steps Welding wire drum max .: 5 kg

Wire feed: stepless 48 V Off-load voltage U<sub>0</sub>: Net weight: 26.4 kg

